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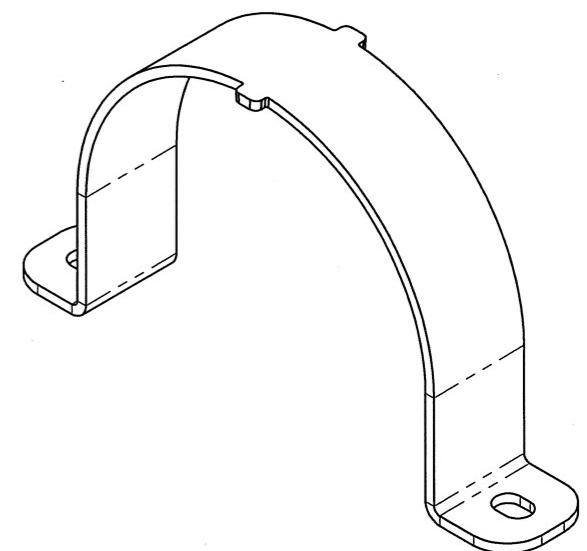
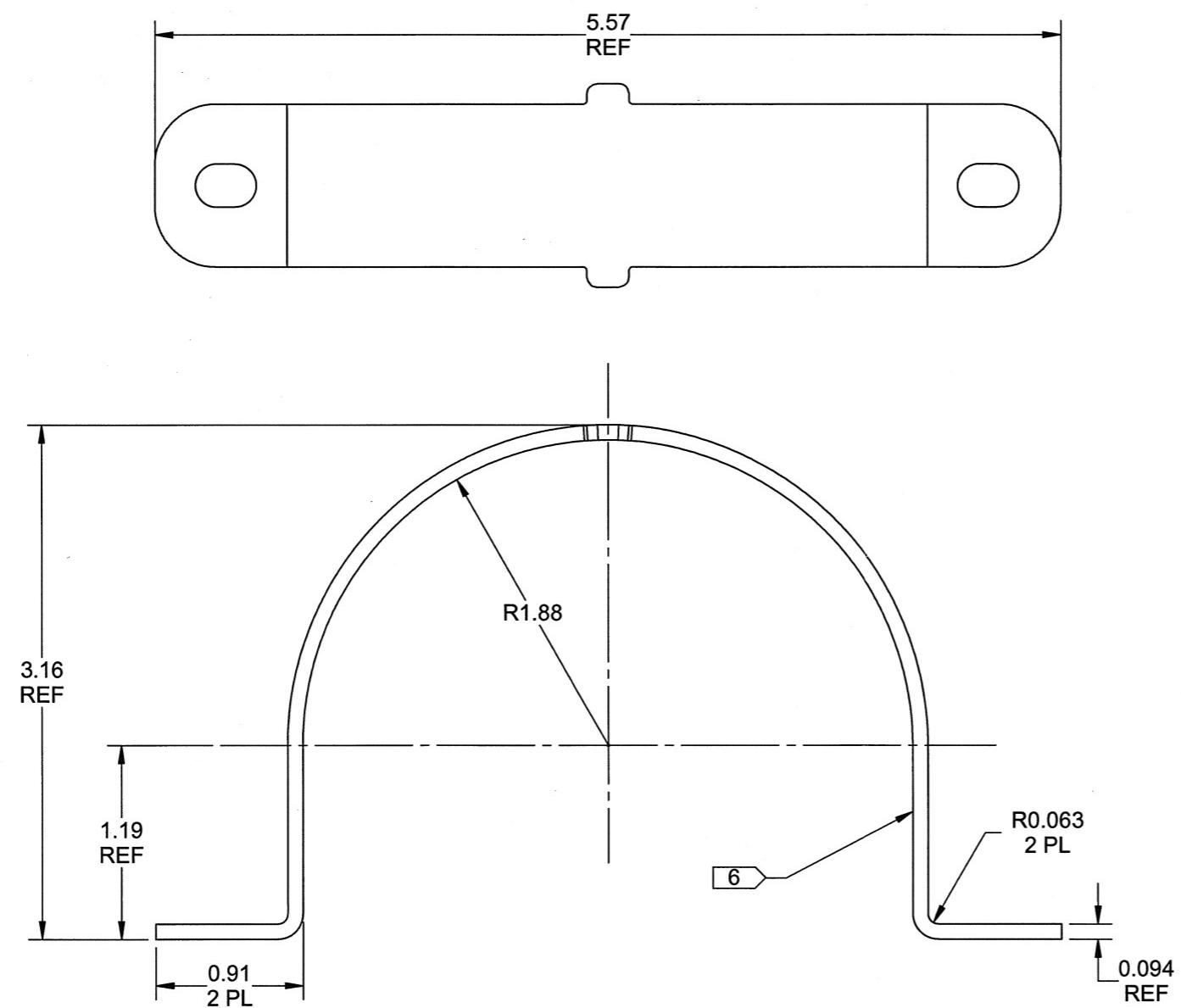
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D5718-1 BEARPAW CLAMP

RELEASED

2019 OCT 09
EN 19-918

APPROVED

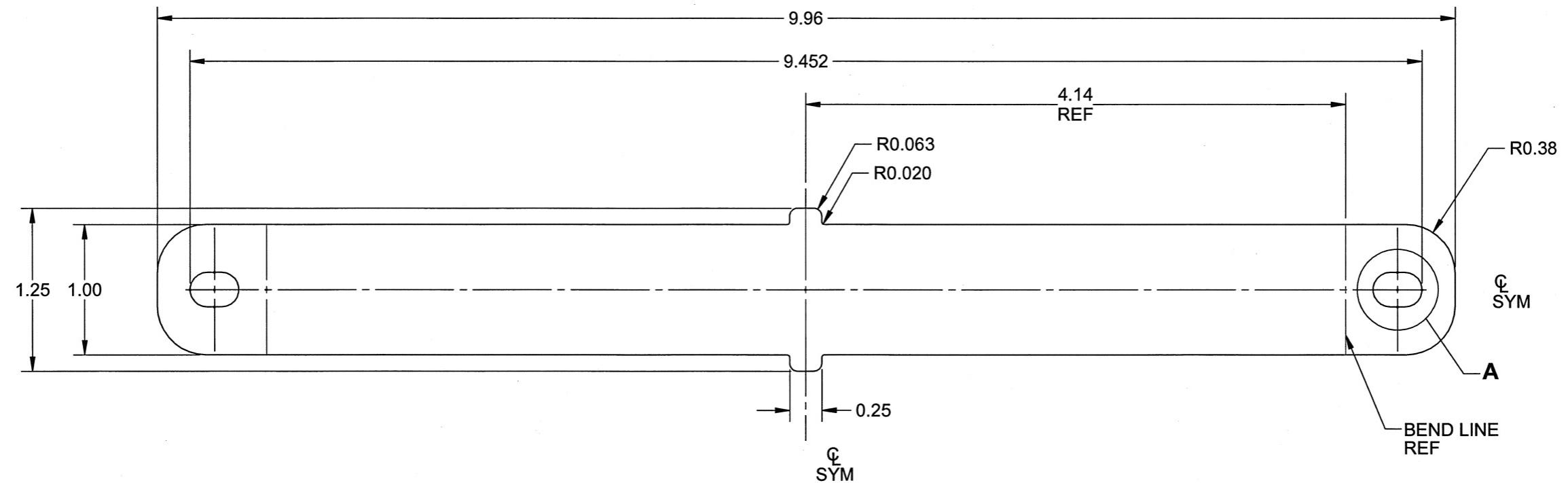
- NOTES:
- 1) MATERIAL: MAKE FROM D5718-1F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.26 lbs

A	NEW ISSUE	RF	19.07.19
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR	DRAWING NO. D5718 REV. A SHEET 1 OF 4
DRAWN	RF		
CHECKED	PM		
MFG. APPR.	DD		
APPROVED	VS		
DE APPR.	DS	TITLE BEARPAW CLAMP	SCALE NTS
DATE	19.07.19	COPYRIGHT © 2019 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

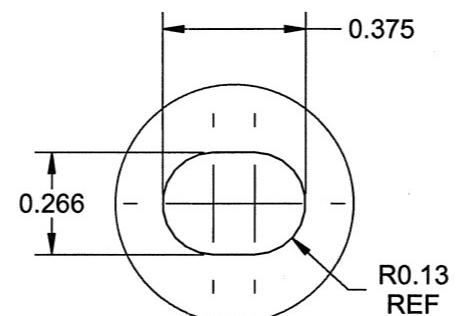
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D5718-1F BEARPAW CLAMP



DETAIL A
SCALE: 2X

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET
ANNEALED 2B FINISH, 13 GAUGE (0.094 THICK)
PER AMS 5513 (304) OR 5524 (316)
OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S13GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.26 lbs

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2019 OCT 09 d

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DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR
DRAWN	RF	
CHECKED	PM	DRAWING NO.
MFG. APPR.	DD	REV. A
APPROVED	VS	D5718
DE APPR.	DS	SHEET 2 OF 4
DATE	19.07.19	TITLE
		BEARPAW CLAMP
		SCALE
		NTS
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8 7 6 5 4 3 2 1

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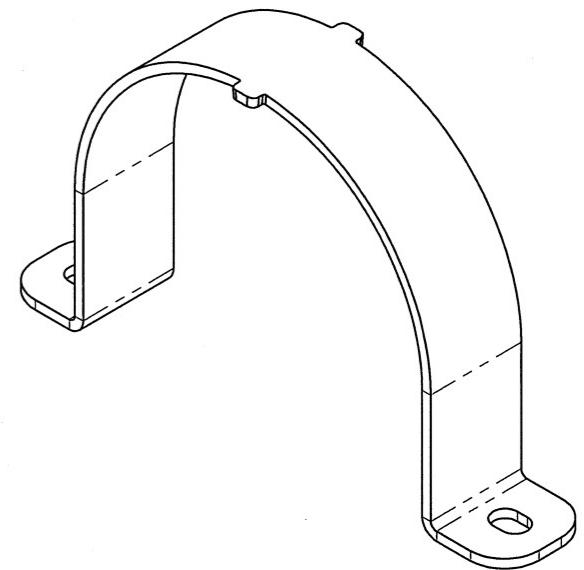
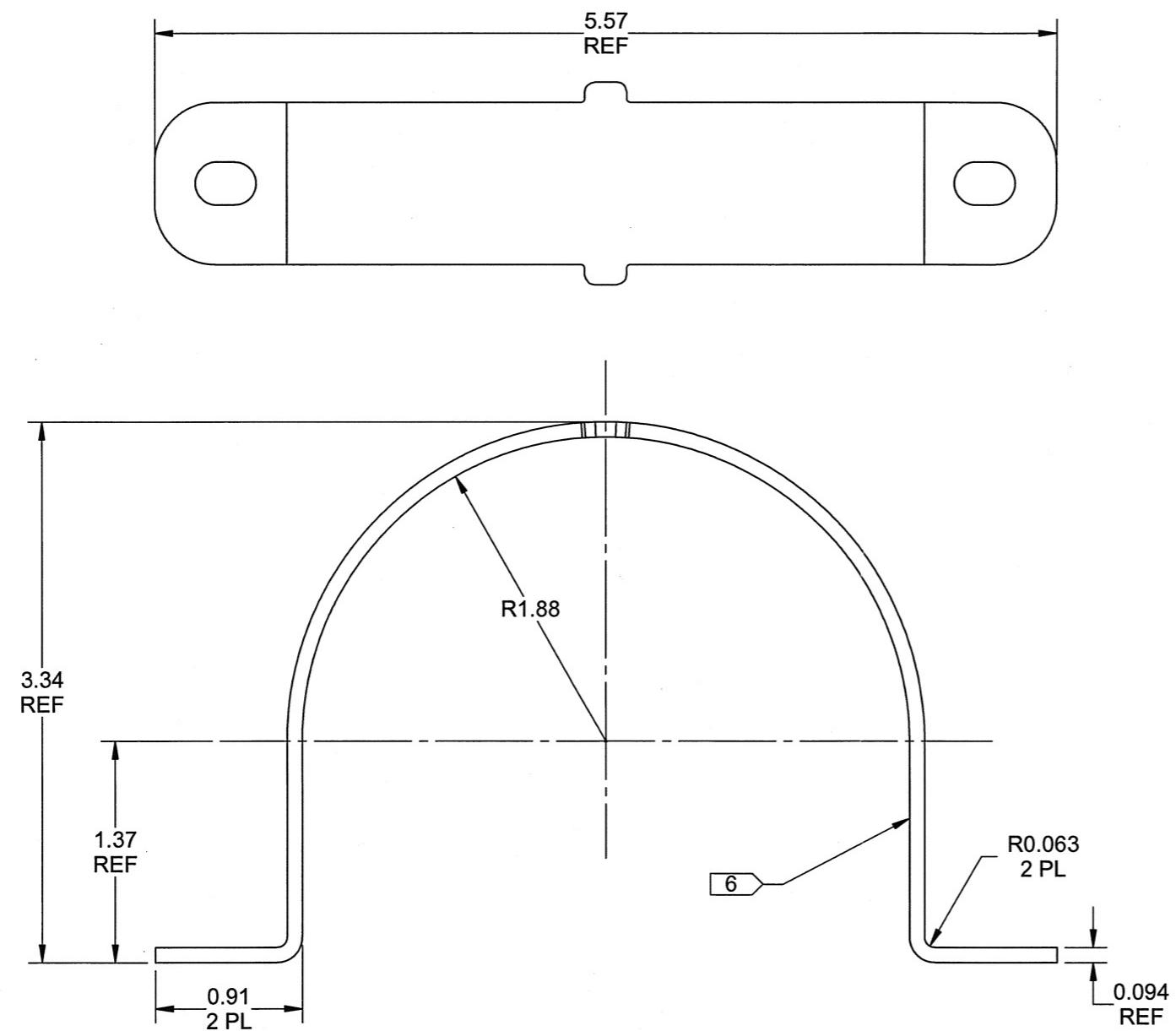
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D5718-3 BEARPAW CLAMP

RELEASED

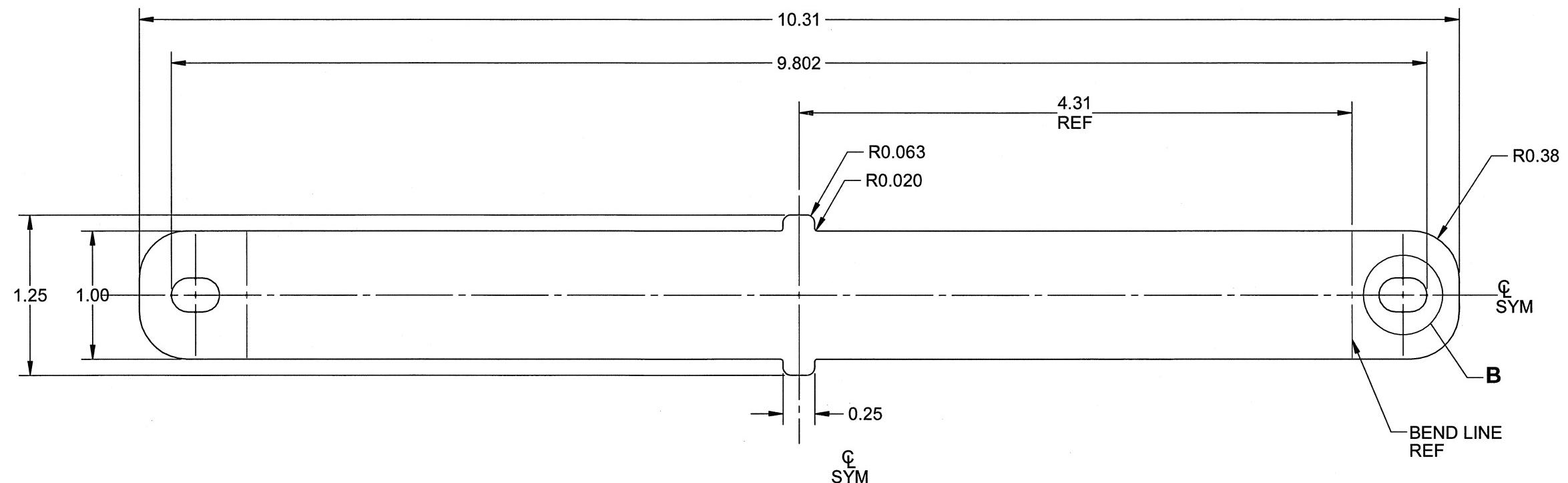
2019 OCT 09^{qf}

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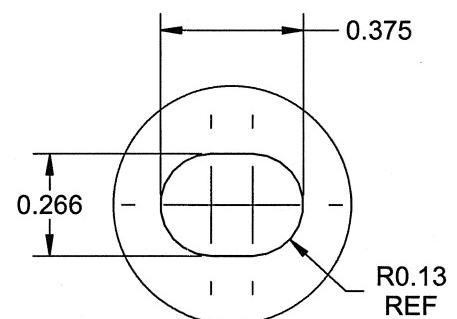
- NOTES:
1) MATERIAL: MAKE FROM D5718-3F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.27 lbs

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	HILLSBORO, OR	
CHECKED	PM	DRAWING NO.	
MFG. APPR.	DD	REV. A	
APPROVED	VS	D5718	
DE APPR.	DS	SHEET 3 OF 4	
DATE	19.07.19	TITLE	BEARPAW CLAMP
		SCALE	NTS
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8 7 6 5 4 3 2 1



D5718-3F BEARPAW CLAMP



DETAIL B
SCALE: 2X

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET
ANNEALED 2B FINISH, 13 GAUGE (0.094 THICK)
PER AMS 5513 (304) OR 5524 (316)
OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S13GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.27 lbs

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2019 OCT 09 *q*

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DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	HILLSBORO, OR	
CHECKED	PM	DRAWING NO.	REV. A
MFG. APPR.	DD	D5718	SHEET 4 OF 4
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	BEARPAW CLAMP	NTS
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